



MARCH PUMPS

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Torque Values for March Pumps

Updated 4/25/2024

Series	Wet End Screws	Drive Magnet Screws	V-Retainer Clamp
893	192 in/oz	4 in/lb	N/A
1	192 in/oz	4 in/lb	N/A
MDX	130 in/oz	25 in/lb	N/A
2	100 in/oz	25 in/lb	N/A
3	120 in/oz	25 in/lb	N/A
4	120 in/oz	50 in/lb	N/A
5	120 in/oz	50 in/lb	N/A
5S	25 in/lb	50 in/lb	N/A
5.5	120 in/oz	50 in/lb	N/A
5.5S	25 in/lb	50 in/lb	N/A
6	50 in/lb	50 in/lb	N/A
7	50 in/lb	50 in/lb	N/A
SP-7	N/A	50 in/lb	100 in/lb
7S	60 in/lb	50 in/lb	N/A
7.5	50 in/lb	50 in/lb	N/A
8	50 in/lb	50 in/lb	N/A
8S	100 in/lb	50 in/lb	N/A
10	100 in/lb	50 in/lb	N/A
809, 815	25 in/lb	25 in/lb	N/A
821,830	50 in/lb	50 in/lb	N/A
140	70 in/oz	25 in/lb	N/A

With questions, please contact March