



When replacing impeller bushings in the field.

The plastic bushings Mica Teflon and Teflon/Rtyon/Carbon must be bored to size after they have been pressed into the impeller.  
See chart below.

The carbon and ceramic bushings are to finished size and do not require boring.

SERIES #4	Bore 0.254/0.257 I.D.
SERIES #5	Bore 0.254/0.257 I.D.
SERIES #5.5	Bore 0.379/0.381 I.D.
SERIES #6	Bore 0.379/0.381 I.D.
SERIES #7	Bore 0.379/0.381 I.D.
SERIES #7.5	Bore 0.379/0.382 I.D. Both Bushings
SERIES #8	Bore 0.630/0.632 I.D.
SERIES #10	Bore 1.004/1.005 I.D. Both Bushings

UNLESS NOTED OTHERWISE ALL DIMS. ARE IN INCHES.	<b>MARCH MFG. INC.</b> 1819 PICKWICK AVE. GLENVIEW, ILLINOIS	DRAWN BY HZ	CHKD BY Dr TZ	FINISH		DRWG SIZE A-8.5x11					
		DATE 5/5/20	DATE 5/5/20	MOLD NO.	TOOL NO.	FIXTURE NO.	REV.	INITIALS	DATE	E.C.O.	CHANGE
DIMS. TOL. 0.000 ±0.005 0.00 ±0.03 FRACTIONS ±1/64 ANGLES ±1°	THIS DOCUMENT DISCLOSED SUBJECT MATTER IN WHICH MARCH MFG. INC. HAS PROPRIETARY RIGHTS, NEITHER RECEIPT NOR POSSESSION THEREOF CONFERS OR TRANSFERS ANY RIGHT TO REPRODUCE OR DISCLOSE THE DOCUMENT, ANY PART THEREOF, ANY INFORMATION CONTAINED THEREIN, OR ANY PHYSICAL ARTICLE OR DEVICE OR TO PRACTICE ANY METHOD OR PROCESS, EXCEPT BY WRITTEN PERMISSION FROM OR WRITTEN AGREEMENT WITH MARCH MFG. INC.						CUSTOMER				
PART NAME	Instruction Sheet (Impeller Bore Sizes for Plastic Bushings)						MATERIAL				
							PART NO.	0750-1014-1000			REV.