

MARCH PUMPS

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DESCRIPTION & OPERATION: Series 7 are centrifugal magnetic drive pumps, eliminating the need for a shaft seal. Pumps can be serviced with an adjustable wrench. See the parts list for a breakdown of parts. Pumps are not self-priming, lack a suction lift, and thus require a **flooded suction**. Pumps **cannot be run dry** because the impeller requires the liquid being pumped for lubrication. The direction of motor rotation should be clockwise when facing the inlet of the pump. For liquids with a specific gravity greater than water, have a higher viscosity, or for elevated temperatures, a trimmed impeller may be necessary. For application assistance, contact March Pump.

ELECTRICAL:

1 phase 115/230 Volt, 60 Hz, 110/220 Volt, 50 Hz or 3 phase 230/460 Volt, 60 Hz, 190/380 Volt, 50 Hz.

Motors are totally enclosed fan cooled and are U.L. listed as well as rated for continuous operation. All motors have a conduit box for electrical connections.

Specifications		TE-7S-MD
Product	1Ph	0155-0173-0300
	3Ph	0155-0174-0300
Inlet-Outlet		1-1/2"FPT-1"MPT
Max Internal Pressure		200PSI (1378 kPa)
Max Liquid Temperature		250F (121C)

L.P.M. 20 60 100 120 40 80 140 160 180 200 60 18 55 16 50 60HZ Н Ε Α D 35 10 30 R 25

50HZ

30

35

40

45

50

25

G.P.M.

TE-7S-MD

	60Hz													50Hz											
	Max	Flow	Max Head			Electrical					Max Flow		Max Head			Electrical						Packed Weight			
Model	GPM	LPM	FT	PSI	М	Ph	V	Α	HP	kW	RPM	GPM	LPM	Feet	PSI	М	Ph	V	Α	НР	kW	RPM	Pounds		
TE-7S-MD	53	201	57.5	24.9	17.5	1	115/230	12.6/6.2	1	0.75	3450	47	180	39.4	17.1	12	1	110/220	14.3/7.1	1	0.75	2850	49.75		
TE-7S-MD	53	201	57.5	24.9	17.5	3	230/460	3.0/1.5	1	0.75	3450	47	180	39.4	17.1	12	3	190/380	3.3/1.6	1	0.75	2850	45.25		

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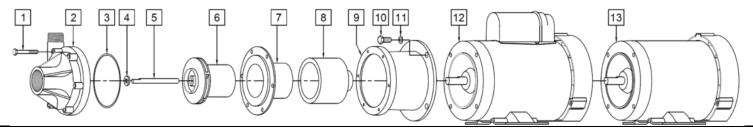
All specifications & data are based on pumping water & are intended as a guideline only. Specifications may vary with different motors.

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NOTE: The Impeller, shaft, and Thrust washer are packed separately within the carton to prevent damage during shipping. These items need to be assembled into the pump before installation. Be sure all parts are assembled per the exploded view shown.

When replacing Impeller Bushing in the field: The plastic bushings must be bored to size after they have been pressed into the impeller. Bore to 0.378/0.381 I.D. The carbon and ceramic bushings are to finished size and do not require boring. When attaching drive magnet to the motor shaft, position the face of the drive magnet 1/8 inch below the face of the motor bracket.

TE-7S-MD

Item	Part Number	QTY REQ	Description
1	0155-0014-1000	6	1/4"-20 x 2" Lg. Screw (Stainless)
2	0155-0036-0010	1	Front Housing (316SS)
3	0155-0010-1000	1	1/8" CS x 4-3/8" OD "O" Ring (Viton)
4	0155-0009-1000	1	Thrust Washer (Ceramic)
5	0155-0117-1000	1	4.257"Lg. Shaft (Ceramic)
6	0155-0112-0400	1	Impeller with Carbon Bushing (316SS)
7	0155-0035-0010	1	Rear Housing (316SS)
8	0155-0130-0200	1	Drive Magnet
9	1095-0015-0010	1	Motor Bracket (Aluminum)
10	0155-0017-1000	4	3/8"-16 x 3/4" Lg. Screw (Stainless)
11	0155-0019-1000	4	3/8"ID x 5/8"OD Washer (Stainless)
13	0155-0173-1000	1	1 Phase TEFC Motor 115/230V, 50/60Hz, 1HP
14	0155-0174-1000	1	3Phase TEFC Motor 230/460V, 50/60Hz, 1HP
W	0155-0318-0100	1	Wet End Kit (Items: 1, 2,3,4,5,6,7)

NOTE: Contact Factory for other materials and/or parts not listed.

Special voltage motors are available upon special order.

Materials in contact with the liquid:

TE-7S-MD: 316SS, Carbon, Ceramic, Viton

<u>LIMITED WARRANTY</u>: March pumps are guaranteed only against defects in workmanship or materials for a period of one year from date of manufacture pumping water. For the complete warranty and to register online go to www.marchpump.com/warranty-registration

0155-0046-1000-R-REV-3